



Kirby Morgan Dive Systems, Inc.®

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Part #525-358 KMB 18/28 Soft Goods Overhaul Kit

Part #	Description	Qty	Part #	Description	Qty
310-003	O-ring	1	510-553	Diaphragm	1
510-008	O-ring	2	510-561	Valve, Water Dump, Black	1
510-010	O-ring	2	510-580	Seat, Inlet Valve	1
510-011	O-ring	1	510-776	Exhaust Valve	2
510-012	O-ring	1	520-024	Packing	1
510-014	O-ring	1	520-030	Washer	1
510-015	O-ring	1	520-031	Washer	1
510-211	O-ring	1	520-032	Washer	1
510-260	O-ring	1	520-033	O-ring, Teflon®	1
510-401	Gasket	1	520-042	11" Tie-Wrap	4
510-481	O-ring	1	525-032	Kit, Whisker Clamp Replacement	1
510-483	O-ring	1	525-330	Kit, One-Way Valve	1
510-490	O-ring	1	530-303	Lock Nut	1
510-550	Valve, Oral Nasal	1	530-601	Retaining Pin	1
510-552	Exhaust Valve	1	540-095	Packing Washer	1

O-rings should be lightly lubricated with food grade silicone Molykote® 111 or equivalent in accordance with the operations and maintenance manual. Christo-Lube® may also be used. At a minimum, all helmet or BandMask® O-rings should be replaced at least once a year in accordance with the A2.1 checklist for the helmet or mask being inspected. When using the A2.1 as an “inspection” only, in-between annual overhauls, O-rings may be reused if inspection reveals the O-rings are serviceable. O-rings and valves may require replacement more often than yearly if the helmet or mask use is extreme, or if the helmet or mask is used in waters containing oil or chemical contamination. Daily cleaning and inspections as well as performing the monthly inspection (A2.2 checklist) will identify the need more accurately than simply placing a number of hours between overhaul. Store spare O-rings, valves and soft goods in a cool, dark, dry place. Avoid prolonged exposure to temperatures above 90 degrees Fahrenheit and/or exposure to ultra violet rays. Do not lubricate exhaust valves. Lubricating valves can cause dirt to stick, allowing leakage.



Part #525-358

KMB 18/28 Soft Goods Overhaul Kit



310-003

Low Pressure Side Block Port Plug
(Top & Bottom) (1 ea.)



510-008

Nose Block Shaft (2 ea.)



510-010

Nose Block Guide Seal (1 ea.)
Steady Flow (1 ea.)



510-011

Dial a Breath Stem (1 ea.)



510-012

Bent Tube (1 ea.)



510-014

Bonnet Nut EGS(1 ea.) Reg.
Inlet Nipple(1ea.)



510-015

Bonnet Nut for Steady Flow (1 ea.)



510-211

Reg. Body Mount (1 ea.)

510-260 6.5" x 0.153"
Face Port O-ring
(not pictured)



510-481

Comm Packing Gland
(not normally replaced) (1 ea.)



510-483

One Way Valve Mounting O-Ring (1 ea.)
Note : This O-ring is already in the one way
valve kit. 525-330



510-490

Reg. Body Mount (1 ea.)



520-033

Bent Tube (1 ea.)

⚠ CAUTION

Use only KMDSI original replacement parts. The use of other manufacturers' parts will interfere with the performance characteristics of your life support equipment and may jeopardize your safety. Additionally, any substitutions will void any warranties offered by KMDSI. When ordering spares, always insist on Kirby Morgan Genuine Parts.

