

1	1XL1-CA	CARTRIDGE ASSEMBLY, (ITEMS 3,4,5,6,7,8,9) OVERHAUL ITEM (NOTE 4)	20
1	1XL1-19 R,Y,G	DECAL, KNOB SPECIGY R,G,Y AFTER PN#	19
1	1XL1-18	REG TOP	18
1	1XL1-17	STEM CAP	17
1	1XL1-16	STEM	16
1	1XL1-15	KNOB	15
2	1XL1-14	BRASS WASHER	14
1	1XL1-13	ROLLER BEARING	13
2	1XL1-12	S.S. WASHER	12
1	1XL1-11	SPRING PAD	11
1	1XL1-10	SPRING	10
1	1XL1-9	STOP RING (SEE NOTE 3)	9
1	1XL1-8	SEAT (SEE NOTE 3)	8
1	1XL1-7	O-RING (SEE NOTE 3)	7
1	1XL1-6	O-RING (SEE NOTE 3)	6
1	1XL1-5	PISTON SEE NOTE 3)	5
1	1XL1-4	O-RING (SEE NOTE 3)	4
1	1XL1-3	PISTON HOUSING (SEE NOTE 3)	3
1	1XL1-2	POPPET ASSEMBLY (SEE NOTE 3)	2
-	1XL1-2A	POPPET O-RING	
1	1XL1-1	REG BOTTOM	1

QTY	DIVE LAB PART NO	DESCRIPTION	ITEM
1XL1 0-400 AQUA ENVIRONMENT REG			

NOTES:

1. INDIVIDUAL COMPONENTS ARE CALLED OUT FOR REFERENCE ONLY. MOST COMPONENTS ARE NOT AVAILABLE INDIVIDUALLY FOR PURCHASE. REFER TO OVERHAUL/REPAIR KITS TABLE (DRAWING NO 7033) FOR SERVICE KITS.
2. PRE ASSEMBLY REQ. IAW DIVE LAB QA MANUAL, DOCUMENT (XLDSPROOF22111 1B MW), MANUFACTURING REQUIREMENTS DWG# 7737
3. ONLY AVAILABLE AS COMPLETE ASSEMBLY
4. ITEMS 3,4,5,6,7,8,9 MAKE UP THE CARTRIDGE ASSEMBLY. THIS ITEM IS ONLY AVAILABLE AS COMPLETE ASSEMBLY.

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.X++ .032 .XX +- .01 .XXX +- .005 √63 UNSPECIFIED SURFACES	

DRAWN M.S. WARD	5/5/2005
CHECKED R.H. QA	11/15/2011
MFG	
APPROVED M.F. WARD	2/2/2012

Dive Lab Inc.		
REGULATOR 0-400 AQUA ENVIRONMENT		
TITLE	DWG NO	REV
C	7015	-
SCALE	SHEET 2 OF 2	