



NOTES:

1. INDIVIDUAL COMPONENTS ARE CALLED OUT FOR REFERENCE ONLY. MOST COMPONENTS ARE NOT AVAILABLE INDIVIDUALLY FOR PURCHASE. REFER TO OVERHAUL/REPAIR KITS TABLE (DRAWING NO 7033) FOR SERVICE KITS.
2. PRE ASSEMBLY REQ. IAW DIVE LAB QA MANUAL, DOCUMENT (XLDSPROOF22111 1B MW), MANUFACTURING REQUIREMENTS DWG# 7737
3. RELIEF USES SPRING KIT PART NO. 1XL7B
4. XLDS DIVING RELIEF SETTING 400 PSIG

| | | | |
|--------------|-----------------|----------------------|------|
| 1 | BODY | 1XL7A-13 | 12 |
| 1 | BODY SEAT | 1XL7A-12 | 11 |
| 1 | O-RING -106 90d | 1XL7A-8 | 10 |
| 1 | STEM SEAT | 1XL7A-10 | 9 |
| 1 | STEM | 1XL7A-9 | 8 |
| 1 | O-RING -106 70d | 1XL7A-8 | 7 |
| 1 | O-RING -015 70d | 1XL7A-6 | 6 |
| 1 | BONNET | 1XL7A-5 | 5 |
| 1 | SPRING DISK | 1XL7A-4 (SPRING KIT) | 4 |
| 1 | SPRING | 1XL7A-3 (SPRING KIT) | 3 |
| 1 | LOCK NUT | 1XL7A-2 | 2 |
| 1 | CAP | 1XL7A-1 | 1 |
| QTY | DESCRIPTION | DIVE LAB PART NO | ITEM |
| RELIEF 1XL7A | | | |

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| MATERIAL | DIVE LAB INC. 1415 MOYLAN ROAD, PANAMA CITY BEACH, FL 32407 VOICE: 850-235-2715 FAX: 850-235-0858 |
| | .X+- .032 .XX +- .01 .XXX +- .005 √63 UNSPECIFIED SURFACES |

| | | |
|----------|-----------|-----------|
| DRAWN | M.S. WARD | 11/2/2011 |
| CHECKED | R.H. | 1/12/2012 |
| QA | | |
| MFG | | |
| APPROVED | M.F. WARD | 1/12/2012 |

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|---------------|------|
| Dive Lab Inc. | |
| RELIEF VALVE | |
| SIZE | C |
| DWG NO | 7017 |
| REV | - |
| SCALE | |
| SHEET 1 OF 1 | |